

## Domaine Agisson

### Pouilly-Fumé La Belle Endormie

#### ABOUT THE ESTATE

- Winemaker Jean-Philippe Agisson has served as cellar master at Domaine de la Moussière and Domaine Didier Dagueneau.
- This micro-production estate has only 1.5 hectares of vineyards.
- Vines are tended organically with biodynamic principles.
- Grapes are hand-harvested and age on their lees in neutral oak with no fining or filtration before bottling.
- Specializing solely in Sauvignon Blanc, Agisson's wines have excellent clarity and are harmonious and complex.

#### APPELLATION

Pouilly-Fumé

#### SUB-REGION

Upper Loire

#### GRAPE VARIETY

100% Sauvignon Blanc

#### FARMING

Sustainable, Organic

#### SOIL

Portlandian soils

#### VINEYARDS & VITICULTURE

These grapes are from a 0.5-hectare plot of organically cultivated vines. The vineyard is in Tracy-sur-Loire; the "Les Champs Billards" parcel, planted in 1987, has a terroir of large pebbles over limestone bedrock.

#### HARVEST & VINIFICATION

Harvest by hand, direct press, and aging on lees for 18 months in older barrels. The wines are bottled unfiltered and unfined.

#### ALCOHOL BY VOLUME

13.5

#### PACK SIZE

6x750mL

