

## Domaine Charles Audoin

### Marsannay Blanc La Charme aux Pretres

#### ABOUT THE ESTATE

- Charles Audoin was instrumental in the exploration and development of Marsannay as an appellation worthy of recognition.
- Now in the hands of Charles' son, Cyril, this estate is preserving its traditions into the next generation.
- The focus is on single-vineyard bottlings from Marsannay, showcasing the diversity of terroirs in this region.
- Farming is entirely organic with certification as of the 2018 vintage.
- The wines are elegant and refined, with the focus on clear fruit expression.

#### APPELLATION

Marsannay

#### SUB-REGION

Côte de Nuits

#### GRAPE VARIETY

100% Chardonnay

#### FARMING

Sustainable (HVE3), Organic (Ecocert), Vegan

#### SOIL

White marnes

#### VINEYARDS & VITICULTURE

Planted on a hillside where white marnes and gravel dominate. This site can also be declared as Les Rosey.

#### HARVEST & VINIFICATION

A limited production wine of around 600 bottles annually, made with 100% whole clusters. The wine is aged for 12 months, in oak barrels (33% new), then for six months in tank.

#### ALCOHOL BY VOLUME

13.0

#### PACK SIZE

6x750mL

